						Risk Values Befor	e Handling			Risk	Control Actions		R	isk Values After H	landling			
															Co	st Impact (AY	K\$)	
Risk ID	Risk Title	If / Then	POC Owner	Date Last Revised	Risk Consequence	Risk Probability	Risk Severity Level	Worst Case Cost Impact (AYK\$)	Risk Handling Approach Avoid, Mitigation, Transfer, Accept	Estimated Cost to Implement Handling (AYK\$)	Steps for Handling the Risk (Punch List)	Risk Consequence	Risk Probability	Risk Severity Level		Most Likely		Risk Retired - Mark "X" for Yes and date
1.1	Management																	
R1.1-001	Design Phase Project Scope Creep	IF the post CD-2 cost estimate for the project during the design phase increases because of scope creep, THEN the contingency available for the later instruments is reduced.	T. Fornek	2/12/2009	Marginal	Unlikely	Low	50	Mitigate	0	Change control is in use. Technical Configuration Control Committee in place. Using established LCLS CCB.	Negligible	Unlikely	Low	0	25	50	
R1.1-003	Loss of Key Personnel	IF Lead management, scientific and engineering staff leave the project, THEN there would be significant schedule and cost impacts.	T. Fornek	2/12/2009	Significant schedule risk  Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Likely	High	200	Mitigate	100	Provide for succession of key personnel. Where possible add second scientists to provide for some transition of information. Utilize LCLS Directorate resources where possible. These resources have their own succession strategy. Review compensation.	Marginal schedule risk >\$100K but <\$1M Schedule: Potential delay to L3 milestone is <3 months or L2 milestone is <1 month	Unlikely	Low	0	25	50	
R1.1-004	Burden and Overhead	IF SLAC burdens and overheads increase substantially, THEN contingency is reduced.	T. Fornek	3/22/2009	Marginal	Likely	Medium	600	Mitigate	0	Work with LCLS Directorate and SLAC management to control and manage burdens and overheads.	Negligible	Unlikely	Low	0	50	100	
R1.1-006	Schedule Errors	IF the project schedule is inaccurate due to incomplete planning or logic errors/omissions, THEN the integrated project schedule may be inaccurate.	T. Fornek	3/22/2009	Critical schedule risk >\$100K but <\$1M L2M delay >3mo, L1M delay <1mo	Unlikely	Low	300	Mitigate	50	Schedule is based on similar activities performed on the LCLS Construction project and at other light sources. Experience is proving schedules accurate. Most likely impact is on added scope activities. Review schedule performance monthly	Marginal	Unlikely	Low	0	50	100	
R1.1-008	Lack of engineering resources	IF the engineering staffing is insufficient, THEN schedule delays will occur.	T. Fornek	3/22/2009	Critical schedule risk >\$100K but <\$1M L2M delay >3mo, L1M delay <1mo	Likely	High	500	Mitigate	150	Provide engineering and design staffing levels at approximately 1/2 person-year greater than that planned in the schedule. This could lead to unallocated hours, but the more likely scenario is that the contingency turns in to real work and the cost impact is \$0.	Marginal schedule risk >\$50K but <\$500K L3M delay <3mo, L2M delay <1mo	Unlikely	Low	0	100	250	
R1.1-009	Currency fluctuations	IF the US dollar falls THEN the foreign procurements for the LUSI will be more expensive.	T. Fornek	7/9/2008	No tech impact Significant Cost impact (>500K) Negligible schedule impact	Likely	High	500	Accept and Mitigate	150	Agree to price in US dollars early since this is a long lead procurement.	No tech impact Low Cost impact (<50K) Negligible schedule impact	Likely	Low	0	25	50	
R1.1-010	Longer procurement durations for ARRA funded procurements	If the ARRA funded procurements take longer than procurements using standard funds/ Then LUSI schedules may be delayed	T. Fornek	5/11/2009	Marginal Scope/Technical: May require minor facility redesign or modification. Cost: impact consequence is >\$50K but <\$500K Schedule: Potential delay to L3 milestone is <3 months or L2 milestone is <1 month	Likely	Low	300	Accept and Mitigate	75	Provide sufficient procurement duration in the schedule. Utilize an additional support person to help move procurements along. Continue the weekly LUSI/procurement meetings with emphasis on expediting all procurements - Not just-in-time delivery	Negligible	Unlikely	Low	0	0	25	
R1.1-011	Mis-interpretation of the ARRA guidelines	If the ARRA guidelines for committing, spending or reporting are mis- interpreted/ Then loss of ARRA funds could occur	T. Fornek	5/14/2009	CRISIS Scope/Technical: Project cannot be completed. Technical goals cannot be met. Cost: Estimated cost of impact consequence is >\$3M Schedule: Potential delay to L3 milestone is >3 months	Very Halikaly	High	33000	Mitigate	75	SLAC has a working group to monitor ARRA projects. This group closely monitors ARRA requirements and maintains close contact with DOE. Additional management support will be secured to ensure close cooperation with the working group.	Negligible	Unlikely	Low	0	0	0	

						Risk Values Befor	e Handling			Risk	Control Actions		R	isk Values After I	Handling			
									Bi-dallan diin n						C	ost Impact (A)	YK\$)	
Risk ID	Risk Title	If / Then	POC Owner	Date Last Revised	Risk Consequence	Risk Probability	Risk Severity Level	Worst Case Cost Impact (AYK\$)	Risk Handling Approach Avoid, Mitigation, Transfer, Accept	Estimated Cost to Implement Handling (AYK\$)	Steps for Handling the Risk (Punch List)	Risk Consequence	Risk Probability	Risk Severity Level		T	Worst Case	Risk Retired - Mark "X" for Ye and date
1.2	X-ray Pump Probe Instrur	nont (YPP)																
R1.2-002		IF the vendor is late finalizing the design, or the design is unacceptable to SLAC THEN the fabrication schedule could be delayed while design revisions are completed.	Langton	8/1/2008	Marginal Scope/Technical: May require minor facility redesign or modification. Cost: impact consequence is >\$50K but <\$500K Schedule: Potential delay to L3 milestone is <3 months or L2 milestone is <1 month	Unlikely 10-40%	Low	40	Mitigate	5	Ensure initital vendor buy in of timeline Closely track vendor progress during design stage. Establish contact with sub-vendors to insure timely deliveries. Complete periodic spot review of designs to ensure suitibility.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Unlikely 10-40%	. Low	0	10	25	
R1.2-003	Sample goniometer- schedule delay due to late hardware fabrication- assembly	IF the vendor is late due to fabrication delays or assembly integration issuesTHEN the test and acceptance schedule could be delayed.	Langton	8/1/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	50	Mitigate	10	Request periodic status updates.     Start partial acceptance testing as soon as suitable sub-assemblies are completed.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Unlikely 10-40%	. Low	0	25	50	
R1.2-004		IF the vendor site testing and acceptance criteria are not met THEN there could be a schedule delay while the vendor redesigns and / or reworks the hardware.	Langton	8/1/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Very Unlikely <10%	Low	25	Mitigate	10	Replace individually deficient element     Temporalily immobilize deficient element     Deploy interim hardware with reduced capability	Significant Scope/Technical: Moderate impact or project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 millestone is >3 months or L2 milestone is <3 months	Very Unlikely <10%	Low	0	5	10	
R1.2-005	Sample goniometer- technical requirements not met	IF the hardware does not meet technical requirements THEN mitigation alternatives will have to be implemented.	Langton	8/1/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Very Unlikely <10%	Low	25	Mitigate	0	Ensure complete design-engineer-built test process closely followed.     Ensure vendor qualified by prior experience.     Ensure all testing completed relevant environment / conditions.     Investigate availiability of alternative hardware.	Significant Scope/Technical: Moderate impact or project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Very Unlikely <10%	Low	0	5	10	
R1.2-006	Sample gonimeter- schedule delay due to changes to vendor requirements for support structure	IF the vendor revises requirements for this SLAC fabricated Item THEN rework could delay testing schedule.	Langton	6/24/2008	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	10	Mitigate	0	Ensure requirements are reasonable and agreed prior to start fab.     Over specifiy requirements prior to fab.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	5	10	

						Risk Values Befor	e Handling			Risl	Control Actions		Ri	sk Values After	Handling			
									Risk Handling						С	ost Impact (A'	YK\$)	
Risk ID	Risk Title	If / Then	POC Owner	Date Last Revised	Risk Consequence	Risk Probability	Risk Severity Level	Worst Case Cost Impact (AYK\$)	Approach Avoid, Mitigation, Transfer, Accept	Estimated Cost to Implement Handling (AYK\$)	Steps for Handling the Risk (Punch List)	Risk Consequence	Risk Probability	Risk Severity Level	Best Case	Most Likely	Worst Case	Risk Retired - Mark "X" for Yes and date
R1.2-009	Detector mover-schedule delay due to late hardware fabrication-assembly	IF the vendor is late due to fabrication delays or assembly integration issues THEN the test and acceptance schedule could be delayed.		8/1/2008	Marginal Scope/Technical: May require minor facility redesign or modification. Cost: impact consequence is >\$50K but <\$500K Schedule: Potential delay to L3 millestone is <3 months or L2 milestone is <1 month	Unlikely 10-40%	Low	10	Mitigate	10	Request periodic status updates.     Start partial acceptance testing as soon as suitable sub-assemblies are completed.	Marginal Scope/Technical: May require minor facility redesign or modification. Cost: impact consequence is \$\$50K but <\$500K Schedule: Potential delay to L3 milestone is <3 months or L2 milestone is <1 month	Unlikely 10-40%	Low	0	5	10	Retire
R1.2-010	delay due to hardware technical requirements not met during vendor site	IF the vendor site testing and acceptance criteria are not met <b>THEN</b> there could be a schedule delay while the vendor redesigns and / or reworks the hardware.		8/1/2008	Marginal Scope/Technical: May require minor facility redesign or modification. Cost: impact consequence is >\$50K but <\$500K Schedule: Potential delay to L3 millestone is <3 months or L2 millestone is <1 month	Unlikely 10-40%	Low	10	Mitigate	10	Complete varification tests of relavent hardware. Replace individually deficient element, reduce payload mass as possible. Deploy interim hardware with reduced capability.	Marginal Scope/Technical: May require minor facility redesign or modification. Cost: impact consequence is \$500K but \$500K Schedule: Potential delay to L3 milestone is <3 months or L2 milestone is <1 month	Unlikely 10-40%	Low	0	5	10	
R1.2-011	Detector mover-technical requirements not met	IF the hardware does not meet technical requirements THEN mitigation alternatives will have to be implemented.	Langton	8/1/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	t Unlikely 10-40%	Medium	500	Mitigate	150	Ensure complete design-engineer-built test process closely followed. Ensure vendor qualified by prior experience. Ensure all testing completed relevant environment / conditions. Investigate availiability of alternative Hardware.	Marginal Scope/Technical: May require minor facility redesign or modification. Cost: impact consequence is >\$50K but <\$500K Schedule: Potential delay to L3 milestone is <3 months or L2 milestone is <1 month	Unlikely 10-40%	Low	0	100	200	
R1.2-012	Detector (BNL) - schedule delay due to late SLAC approval of BNL design	IF BNL is late finalizing the design, or the design is unacceptable to SLAC THEN the fabrication schedule could be delayed while design revisions are completed.	van Bakel	8/1/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	t Unlikely 10-40%	Medium	50	Mitigate	0	Ensure initial stakeholder buy in of timeline. Closely track BNL progress during design stage, conduct frequent reviews. Complete periodic spot review of designs to ensure suitibility.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	
R1.2-013	Detector (BNL) - schedule delay due to late hardware fabrication-assembly	IF BNL is late due to fabrication delays or assembly integration issues THEN the test and acceptance schedule could be delayed.		8/1/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	50	Mitigate	0	Request periodic status updates Start partial acceptance testing as soon as suitable sub-assemblies are completed. Establish contact with sub-vendors to ensure timely deliveries.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	

						Risk Values Befor	e Handling			Risk	Control Actions		R	sk Values After I	Handling			
									Risk Handling						C	ost Impact (A)	′K\$)	
Risk ID	Risk Title	If / Then	POC Owner	Date Last Revised	Risk Consequence	Risk Probability	Risk Severity Level	Worst Case Cost Impact (AYK\$)	Approach Avoid, Mitigation, Transfer, Accept	Estimated Cost to Implement Handling (AYK\$)	Steps for Handling the Risk (Punch List)	Risk Consequence	Risk Probability	Risk Severity Level	Best Case	Most Likely	Worst Case	Risk Retired - Mark "X" for Yes and date
R1.2-014	delay due to hardware technical requirements not met during BNL site	IF BNL site testing and acceptance criteria are not met THEN there could be a schedule delay while the vendor redesigns and / or reworks the hardware.	van Bakel	8/1/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	50	Mitigate	0	Complete varification tests of relavent hardware. Replace individually deficient elements. Test smaller sub-assemblies to advance test schedule - find issues early. Deploy interim hardware with reduced capability.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	
R1.2-015	Detector (BNL) - technical requirements not met	IF the hardware does not meet technical requirements THEN mitigation alternatives will have to be implemented.	van Bakel	8/1/2008	Critical Scope/Technical: Considerable impact on project. Technical goals of project cannot be fully achieved. Cost: Estimated cost of impact consequence is >\$1M but <\$3M Schedule: Potential delay to L2 milestone is >3 months or L1 milestone is <3 mon	Unlikely 10-40%	Medium	2000	Mitigate	0	Rigorously review design at each design review. Redesign / rebuild individually deficient elements. Implement advanced measuremnt / control hardware. Deploy interim hardware with reduced capability. Alternate hardware available from Cornell.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is -\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	2000	
1.3	Coherent X-ray Imaging In	nstrument (CXI)																
R1.3-003	Vendor delivers KB0.1 mirrors that do not meet the specifications	IF the mirror vendor delivers mirrors for the KB0.1 system and the metrology reveals they do not meet the specifications THEN there can be a significant loss of functionality or additional costs.	P. Montanez	3/25/2009	Marginal tech impact Marginal Cost impact (>50K) Marginal schedule impact L3M < 3 months	Likely	Medium	100	Accept and Mitigate	20	Travel to vendor sites during fabrication Have a quality control person supervise their final fabrication process and final surface characterization. Build sufficient float in the schedule to allow extra vendor effort. (DONE) Identify vendors with proven capabilities.	Marginal tech impact Marginal Cost impact (>50K) Negligible schedule impact	Unlikely	Low	0	0	100	
R1.3-009	Vendor delivers KB1 mirrors that do not meet the specifications	IF the mirror vendor delivers mirrors for the KB1 system and the metrology reveals they do not meet the specifications THEN there can be a significant loss of functionality or additional costs and time.	P. Montanez	3/25/2009	Marginal tech impact Marginal Cost impact (>50K) Significant schedule impact L2M < 3 months	Likely	High	100	Accept and Mitigate	20	Travel to vendor sites during fabrication Have a quality control person supervise their final fabrication process and final surface characterization. Build sufficient float in the schedule to allow extra vendor effort. (DONE) Identify vendors with proven capabilities.	Marginal tech impact Marginal Cost impact (>50K) Marginal schedule impact	Likely	Medium	0	0	100	
R1.3-010	Remote operation of commercial devices associated with the injector	IF it proves more difficult and time consuming than expected to modify commerical devices so they can be remotely controlled from outside the hutch THEN extra time and effort will be required.		3/25/2009	Significant tech impact Marginal Cost impact (>50K) Significant schedule impact L2M < 3months	Very Likely	High	200	Accept and Mitigate	0	Leverage PULSE efforts to solve this problem     Move injector to a CD-4C deliverable (DONE)	Marginal tech impact Marginal Cost impact (>50K) Negliigible schedule impact	Unlikely	Low	0	100	200	
R1.3-012	Injector does not meet the specs	IF injector design does not meet the particle beam focus and the throughput specs THEN there can be a significant loss of functionality.	P. Montanez	3/25/2009	Significant tech impact Low Cost impact (<50K) Negligible schedule impact	Unlikely	Medium	0	Accept and Mitigate	200	Hire an injector scientist with many years experience to oversee the design. (DONE) Leverage PULSE efforts to develop injector.	Significant tech impact Low Cost impact (<50K) Negligible schedule impact	Unlikely	Medium	0	0	0	
R1.3-017	Delays due to undefined interfaces with other beamlines	IF the design criteria of the other beamlines (XCS and HED) change THEN some redesign may be required to fix possible problems.	P. Montanez	3/25/2009	Marginal tech impact Loss of functionality Low Cost impact (<50K) Negligible schedule impact	Likely	Medium	50	Accept and Mitigate	0	Write an ICD fixing the relevant design parameters at an early stage.     Delay the design of the vacuum stands until key parameters have been set.	Marginal tech impact Loss of functionality Low Cost impact (<50K) Negligible schedule impact	Unlikely	Low	0	10	50	

						Risk Values Befor	e Handling			Risk	Control Actions		Ri	sk Values After H	landling			
									Risk Handling						Co	ost Impact (A)	YK\$)	
Risk ID	Risk Title	If / Then	POC Owner	Date Last Revised	Risk Consequence	Risk Probability	Risk Severity Level	Worst Case Cost Impact (AYK\$)	Approach Avoid, Mitigation, Transfer, Accept	Estimated Cost to Implement Handling (AYK\$)	Steps for Handling the Risk (Punch List)	Risk Consequence	Risk Probability	Risk Severity Level	Best Case	Most Likely	Worst Case	Risk Retired - Mark "X" for Yes and date
1.4	X-ray Correlation Spectro	scopy Instrument (XCS)																
R1.4-001	Diffractometer-schedule delay due to late placemen of PO to vendor	IF there is a delay in placing a PO with the yendy(s) for the design	Bong	4/2/2009	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	50	Mitigate	0	Write Engineering Specification, Advanced Procurement Plan and Statement of Work early. Schedule procurement cycle time with enough time for foreign procurement process. Integrate procurement cycle times into P3 schedule. Set milestones in P3 schedule to track progress of procurement process.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	
R1.4-002	Diffractometer-schedule delay due to late vendor engineer-design review approval	IF the vendor is late finalizing the design, or the design is unacceptable to SLAC THEN the fabrication schedule could be delayed while design revisions are completed.	Bong	6/26/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	50	Mitigate	48	Ensure initital vendor buy in of timeline. Closely track vendor progress during design stage. Establish contact with sub-vendors to ensure timely deliveries. Complete periodic spot review of designs to ensure suitibility. Provide cost incentives in contract for timely delivery	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	
R1.4-003	Diffractometer-schedule delay due to late hardware fabrication-assembly	IF the vendor is late due to fabrication delays or assembly integration issues THEN the test and acceptance schedule could be delayed.	Bong	6/26/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	50	Mitigate	0	Require periodic status updates from vendor. Start partial acceptance testing as soon as suitable sub-assemblies are completed. Provide cost incentives in contract for timely delivery	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is -\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	
R1.4-004	Diffractometer-schedule delay due to hardware technical requirements not met during vendor site acceptance testing	IF the vendor site testing and acceptance criteria are not met THEN there could be a schedule delay while the vendor redesigns and / or reworks the hardware.	Bong	6/26/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Very Unlikely <10%	Low	50	Mitigate	0	Replace individually deficient element. Temporalily immobilize deficient element. Deploy interim hardware with reduced capability. Provide cost incentives in contract for timely delivery	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	
R1.4-005	Diffractometer-technical requirements not met	IF the hardware does not meet technical requirements THEN mitigation alternatives will have to be implemented.	Bong	6/26/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 millestone is >3 months or L2 milestone is <3 months	Very Unlikely <10%	Low	1000	Mitigate	0	Rigorously review design at each design review. Redesign / rebuild individually deficient element. Temporalily immobilize deficient element. Deploy interim hardware with reduced capability.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is -\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	0	1,000	

						Risk Values Befor	e Handling	_		Risl	Control Actions		R	isk Values After I	Handling			
									Risk Handling						С	ost Impact (A)	YK\$)	
Risk ID	Risk Title	If / Then	POC Owner	Date Last Revised	Risk Consequence	Risk Probability	Risk Severity Level	Worst Case Cost Impact (AYK\$)	Approach Avoid, Mitigation, Transfer, Accept	Estimated Cost to Implement Handling (AYK\$)	Steps for Handling the Risk (Punch List)	Risk Consequence	Risk Probability	Risk Severity Level	Best Case	Most Likely	Worst Case	Risk Retired - Mark "X" for Yes and date
R1.4-006	Large Angle Detector Mover-schedule delay due to late placement of PO to vendor		Bong		Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	50	Mitigate	0	Write Engineering Specification, Advanced Procurement Plan and Statement of Work in year prior to CD3. Investigate splitting effort to multiple vendors. Schedule procurement cycle time with enough time for foreign procurement process. Integrate procurement cycle times into P3 schedule. Set milestones in P3 schedule to track progress of procurement process.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	
R1.4-007	Large Angle Detector Mover-schedule delay due to late vendor engineer- design review approval	IF the vendor is late finalizing the design, or the design is unacceptable to SLAC THEN the fabrication schedule could be delayed while design revisions are completed.		6/26/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	50	Mitigate	0	Ensure initital vendor buy in of timeline.     Closely track vendor progress during design stage.     Require preliminary and final design reviews.     Establish contact with sub-vendors to ensure timely deliveries.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is -\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	
R1.4-008	Large Angle Detector Mover-schedule delay due to late hardware fabrication- assembly	IF the vendor is late due to fabrication delays or assembly integration issues THEN the test and acceptance schedule could be delayed.	Bong	6/26/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	50	Mitigate	0	Require periodic status updates from vendor.     Start partial acceptance testing as soon as suitable sub-assemblies are completed.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	
R1.4-009	Mover-schedule delay due to hardware technical requirements not met during vendor site	IF the vendor site testing and acceptance criteria are not met THEN there could be a schedule delay while the vendor redesigns and / or reworks the hardware.	Bong		Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	50	Mitigate	0	Require reigorus revies of design prior to fabrication. Complete varification tests of relavent hardware at vendor site prior to delivery. Replace individually deficient element. Reduce payload mass as possible.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	
R1.4-010	Large Angle Detector Mover-technical	IF the hardware does not meet technical requirements THEN mitigation alternatives will have to be implemented.	Bong	2/12/2009	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	1000	Mitigate	100	Rigorously review design at each design review. Redesign / rebuild individually deficient element. Implement advanced measuremnt / control hardware. Deploy interim hardware with reduced capability.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is -\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	1,000	

						Risk Values Before	e Handling			Risk	Control Actions		R	isk Values After I	landling			
									Risk Handling						Co	ost Impact (A)	′K\$)	
Risk ID	Risk Title	If / Then	POC Owner	Date Last Revised	Risk Consequence	Risk Probability	Risk Severity Level	Worst Case Cost Impact (AYK\$)	Approach Avoid, Mitigation, Transfer, Accept	Estimated Cost to Implement Handling (AYK\$)	Steps for Handling the Risk (Punch List)	Risk Consequence	Risk Probability	Risk Severity Level	Best Case	Most Likely	Worst Case	Risk Retired - Mark "X" for Yes and date
R1.4-011	Detector (BNL) - schedule delay due to late MOU negotiation or late funding	IF there is a delay in placing a PO with the /a vendor for the design build contract <b>THEN</b> the eng-design schedule could be delayed.	Bong	6/26/2008	Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	50	Mitigate	0	Write Engineering Specification, Advanced Procurement Plan and Statement of Work in year prior to CD3. Schedule procurement cycle time with enough time for foreign procurement process. Integrate procurement cycle times into P3 schedule. Set milestones in P3 schedule to track progress of procurement process.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	
R1.4-012	Detector (BNL) - schedule delay due to late SLAC approval of BNL design	IF the vendor is late finalizing the design, or the design is unacceptable to SLAC THEN the fabrication schedule could be delayed while design revisions are completed.	Bong		Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	50	Mitigate	0	Ensure initital vendor buy in of timeline     Closely track vendor progress during design stage.     Establish contact with sub-vendors to ensure timely deliveries.     Complete periodic spot review of designs to ensure suitibility.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	
R1.4-013	Detector (BNL) - schedule delay due to late hardware fabrication-assembly	IF the vendor is late due to fabrication delays or assembly integration issues THEN the test and acceptance schedule could be delayed.	Bong		Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Likely	Medium	50	Mitigate	200	Request periodic status updates Start partial acceptance testing as soon as suitable sub-assemblies are completed. Provide an "Early Science" detector identical to the proven XPP detector.	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	50	
R1.4-014	delay due to hardware technical requirements not met during BNL site	IF the vendor site testing and acceptance criteria are not met <b>THEN</b> there could be a schedule delay while the vendor redesigns and / or reworks the hardware.			Significant Scope/Technical: Moderate impact on project technical performance. Cost: Estimated cost of impact consequence is >\$500K but <\$1M Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3 months	Unlikely 10-40%	Medium	50	Mitigate	320	Complete variffication tests of relavent hardware. Replace individually deficient element. Reduce payload mass as possible. Deploy interim hardware with reduced capability (Buy Current XPP Detector).	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	15	320	
R1.4-015	Detector (BNL) - technical requirements not met	IF the hardware does not meet technical requirements THEN mitigation alternatives will have to be implemented.	Bong		Critical Scope/Technical: Considerable impact on project. Technical goals of project cannot be fully achieved. Cost: Estimated cost of impact consequence is >\$1M but <\$3M Schedule: Potential delay to L2 milestone is >3 months or L1 milestone is <3 mon	Unlikely 10-40%	Medium	2000	Mitigate	See R1.4-014	Rigorously review design at each design review. Redesign / rebuild individually deficient element. Implement advanced measuremnt / control hardware. Deploy interim hardware with reduced capability (Buy current XPP Detector).	Negligible Scope/Technical: Minimal or negligible impact Cost: impact consequence is <\$50K Schedule: Slight potential schedule change, compensated by schedule float	Very Unlikely <10%	Low	0	0	0	
1.5	X-Ray, Transport, Optics &	& Diagnostics System																

RISK ID RISK IIILE IT / I Inen Owner Revised Risk Consequence Risk Probability Risk Severity Cost Impact Approach Avoid, Implement Handling Steps for Handling the Risk (Punch List) Risk Severity Cost Impact Mark "X" for Mark "							Risk Values Before	e Handling			Risk	Control Actions		Ri	sk Values After H	andling			
Fig. 1 and 1	Risk ID	Risk Title	If / Then			Risk Consequence	Risk Probability		Cost Impact	Approach Avoid, Mitigation, Transfer,	Implement Handling	Steps for Handling the Risk (Punch List)		Risk Probability					Risk Retired - Mark "X" for Yes and date
Segar Technical Registration of the Registrati	R1.5-001	Monochromator Optical Stability	requirements can not be met due to the long distance between the mono and the experimental station, <b>Then</b> the vendor will have to redesign and/or rework the hardware	E. Bong	7/31/2008	Scope/Technical: Moderate impact on project technical performance. Can pose threat to project mission. Can require some facility redesign or repair, or change in technical performance.  Cost: Estimated cost of impact consequence is \$\$500K but <\$1M\$  Schedule: Potential delay to L3 milestone is \$3 months or L2 milestone is \$3		High	1000	Mitigate	0	prior to award and fabrication.  Implement a stringent vendor selection process.  Implement regular visits to vendor.  Implement frequent and measurable status reports.  Maintain constant communication with the vendor prior to and during design and fabrication.	Scope/Technical: Small reduction in project technical requirements or performance. May require minor facility redesign or modification.  Cost: Estimated cost of impact consequence is >\$50K but <\$500K Schedule: Potential delay to L3 milestone is <3 months or L2 milestone is <1	Unlikely	Low	0	100	200	
R-1.6-001 Late changes to design due to evolving user requirements user requirements user requirements in the scope, performance, existence or placement of CXI/XPP/XCS instrumentation due to evolving user requirementsTHEN, it will be difficult to meet the schedule and budget as	R1.5-002	Monochromator Delivery	Monochromator is delayed or prohibited due to manufacturing challenges, problems or unforseen setbacks <b>Then</b> the delivery failure or delay of the Monochromator could delay the comisioning of the XCS	E. Bong	7/31/2008	Scope/Technical: Moderate impact on project technical performance. Can pose threat to project mission. Can require some facility redesign or repair, or change in technical performance.  Cost: Estimated cost of impact consequence is \$\$-\$500K but <\$1M\$  Schedule: Potential delay to L3 milestone is \$3 months or L2 milestone is \$3	Llikely	High	1000	Mitigate	0	Implement regular visits to vendor.     Implement frequent and measurable status reports.     Maintain constant communication with the	Scope/Technical: Moderate impact on project technical performance. Can pose threat to project mission. Can require some facility redesign or repair, or change in technical performance.  Cost: Estimated cost of impact consequence is >\$500K but <\$1M  Schedule: Potential delay to L3 milestone is >3 months or L2 milestone is <3	Unlikely	Low	0	100	1,000	
R-1.6-001 Late changes to design due to evolving user requirements user requirements user requirements und budget as    CXI/XPP/XCS (CXI/XPP/XCS (instrumentation due to evolving user requirements user requirements and budget as   CXI/XPP/XCS (Existence or placement of CXI/XPP/XCS (CXI/XPP/XCS (CXI/XPP/X	1.6	Controls and Data Acquis	ition																
	R-1.6-001	Late changes to design due to evolving user requirements	in the scope, performance, existence or placement of CXI/XPP/XCS instrumentation due to evolving user requirementsTHEN, it will be difficult to meet the schedule and budget as	Gunther Haller	6/3/2008	Cost risk <\$50K Marginal Schedule Risk		Low	50	Mitigate	0	Participate in Experimental Area design process	Cost risk <\$50K Marginal Schedule Risk L2M delay <1	5%	Low	0	25	50	