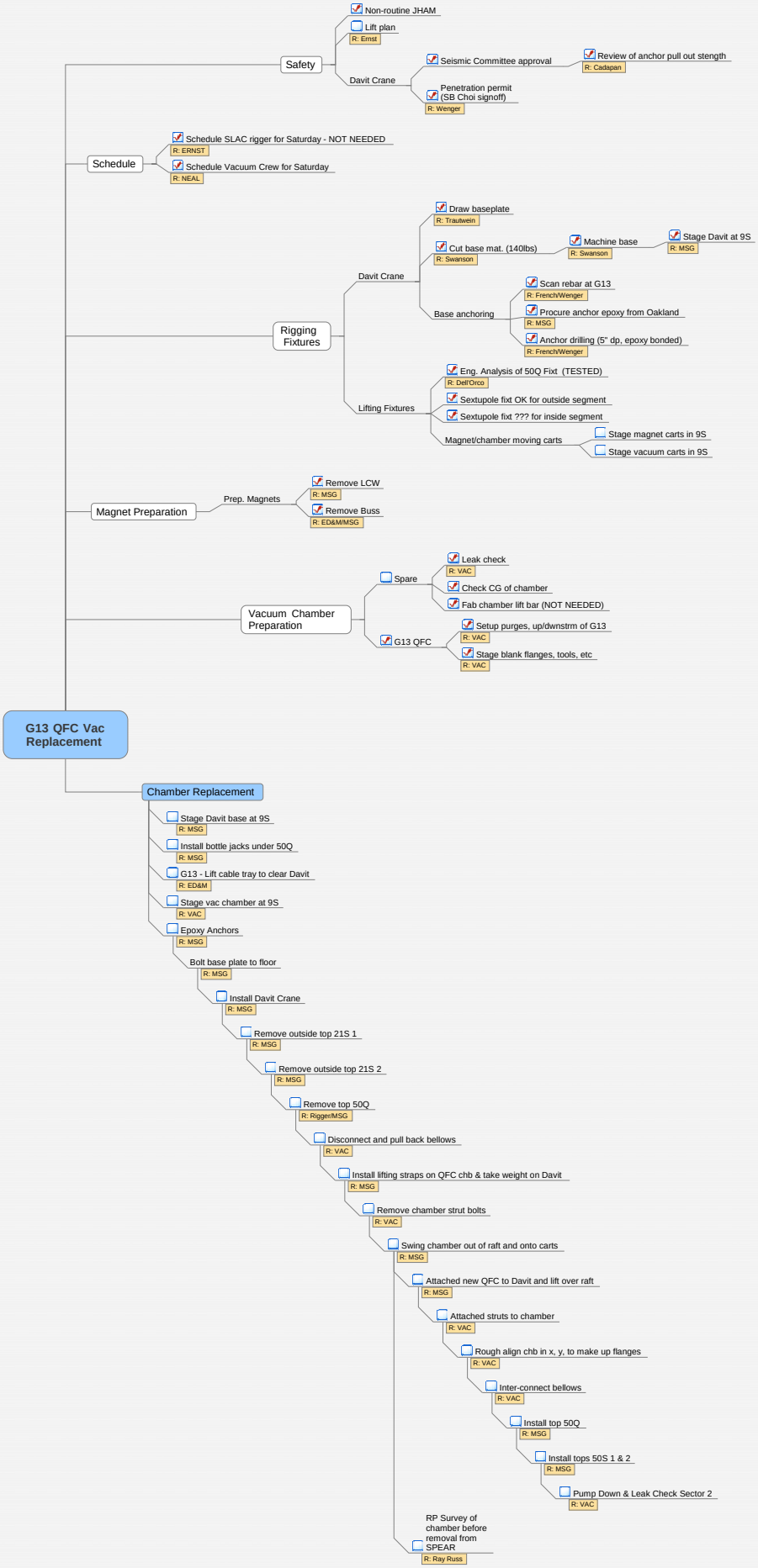WORK PLAN FOR REPLACEMENT OF G13 QFC VACUUM CHAMBER0 - R1