

WPC in a Nutshell

The WPC process is built on many existing SLAC systems- modifying and enhancing them where necessary, changing or eliminating what was redundant or not useful, enhancing or creating support tools and training, and where necessary adding additional formality.

The foundation of the process is that all activity level work is placed into one of three categories based on the job complexity. Many of the commonly performed activities at SLAC have been defined and the appropriate hazards and controls identified. These activities are documented in an [activity library](#) that can be used by supervisors and workers to generate consistent [Job Safety Analysis's](#) (JSA) or [Activity & Training Authorization](#) (ATA) (an enhanced JHAM).

- **Green** - these are activities associated with everyday living routinely accepted by society, and controlled by means well know to the workers. Specific ES&H training is not required. Authorization and release to perform green activities is granted upon completion of new employee safety orientation and the Safety Comes First checklist. [Examples of green activities](#) are available, and workers may perform these tasks without any additional formal work planning.
- **Yellow** - these are activities that do not require coordination with another work group or trade. Yellow activities may be performed in your resident work area or in another location. Authorization is granted by the supervisor or UTR for employees or non-service sub-contractors, respectively. If performing work inside your resident work area, no additional coordination is required. If performing work outside your resident work area, you must notify the Building or Area Manager to receive a Release to Proceed before initiating your activity. [Examples of yellow activities](#) are available.
- **Red** - these are activities that require coordination with another work group or trade, typically in support of a project with a larger scope than yellow work. All red work requires coordination and a Release to Proceed from the Area Manager, Project Manager or Principle Investigator. Routine coordination meetings are held and attendance is required to receive the Release to Proceed for the duration defined at the meeting. [Examples of red activities](#) are available.

Accelerator Maintenance Day Tasks

4/6/2009

| | | | PIC | Shop | Task Person | Forms | (hr) |
|--------|-------------|----|--|------|-------------|-------|------|
| Access | Conditions: | 1. | SPEAR access: 6:30 to 14:00hrs | | | | |
| Access | Conditions: | 2. | SPEAR - Power Supply Checks - 2 hrs after power restored | | | | |
| Access | Conditions: | 3. | OUTAGES: | | | | |
| Access | Conditions: | 4. | RSWCF Open: | | | | |
| | | | - | | | | |

PIC Shop Task Person Forms (hr)

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|-----------|------------------------|-----|---|------------|------------------------|---|-------|------|
| Beamline | BL14 | 5. | Preparation for First Light: Remove locks and check beam line optics. An alignment crew and vacuum technicians will be involved in the activity. | Harrington | BLD, Vacuum, AEG | Vac tech, AEG | | 3 |
| Beamline | BL14 | 6. | Inspect shadow wall shielding | Rabedeau | BLD | | | 3 |
| Beamline | Vacuum - In Alcove | 7. | Walk through | Neal | Vacuum | Bach/Johnson | | .5 |
| Beamline | Vacuum - In Alcove | 8. | ID (Inventory) stopper tank cylinders exhaust port threads for future filter purchases and installations | Neal | Vacuum | Jacobson | | 1.5 |
| Beamline | Vacuum - In Alcove | 9. | 14-0 IP cables labeled correctly | Neal | Vacuum | Hollenbeck | | 1 |
| Beamline | Vacuum - Out Alcove | 10. | 4-0 IP2 put back in service | Neal | Vacuum | Jacobson/Bach | | .5 |
| Beamline | Vacuum - Out Alcove | 11. | Fast valve serial numbers for Bls 11,12,13,14 | Neal | Vacuum | Jacobson | | 1 |
| Beamlines | BL10-1 | 12. | 10-1 m1 LCW temperature control feedback installation | Johnson | Exp Sprt Grp | D. Brehmer/V. Borzenets/ Chuck Troxel, BLE | | |
| Beamlines | BL10-1 | 13. | 10-1 m1upsvert motor: test/replace | Johnson | Exp Sprt Grp | D. Brehmer/V. Borzenets/ Chuck Troxel/BLE | | |
| Beamlines | Vacuum | 14. | Access the front end of BL14 to re-label the | Neal | Vacuum | Hollenbeck | | 1 |
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| ion pump cables | | | | | | | | |
| Injector | Mechanical | 15. | Lift building AC unit over booster ring. (Note: no access needed, lift plan required, RWP required to access booster roof). | Ernst | MSG | SLAC riggers-1 crew, MSG-1 coordinator | Lift plan, RWP | 3 |
| SPEAR | Beam Monitoring | 16. | 1. Document Booster Q-Meter chassis - Martin | Martin | ESG | Martin | | |
| SPEAR | Beam Monitoring | 17. | Investigate noise in SPEAR Tune Monitor - Martin | Martin | ESG | Martin | | |
| SPEAR | Beam Monitoring | 18. | Clean B116 air filters - Martin | Martin | ESG | Martin | | |
| SPEAR | BCS | 19. | Adjust the top-off BCS PS interlock trip limits. The various SPEAR PS will need to be off to do this work. | Schmerge | | Schmerge | | 3 |
| SPEAR | BCS | 20. | Complete the BCS device labeling in SPEAR ring | Schmerge | | Schmerge | | 2 |
| SPEAR | Mechanical | 21. | Mechanical inspections | Ernst | MSG | 1 MSG tech | | 1 |
| SPEAR | Mechanical | 22. | Install Electron Clearing Dipole support. Install 3/8 Simpson drop-in anchors and magnet support hardware. | Ernst | MSG | 2 MSG tech | | 3 |
| SPEAR | Mechanical | 23. | LCW circuit flow check (read insertion device circuits, and BL-9 and BL-11) | Ernst | MSG | 2 MSG tech | | 2 |
| SPEAR | Mechanical | 24. | Clean rust damage on girder 9, apply paint primer on bare metal surfaces | Ernst | MSG | 1 MSG tech | | 2 |
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| SPEAR | Insertion Devices | 25. | Check the BL13 EPU row phase girders (09:30hrs) | Rarback | Controls | Rarback, MSG | | .5 |
| | | | Restart the ID Server to allow for larger tolerance for BL5 horizontal motion. | | | | | |
| SPEAR | Insertion Devices | 26. | Troubleshoot & replace the limit switches buffer chassis for BL6 ID | Rarback | Controls | Wallters & Dao | | 6 |
| SPEAR | Thermocouples | 27. | Check RF cavity C body #2 thermocouple wire | Ortiz | | Ortiz, Sebek | | 1 |
| SPEAR | Vacuum - In Alcove | 28. | Walk through | Neal | Vacuum | Pak | | 0.5 |
| SPEAR | Vacuum - In Alcove | 29. | G18R4C8 TRP replacement | Ortiz | Vacuum | Neal/Ortiz | | 1 |
| SPEAR | Vacuum - In Alcove | 30. | Isolation Valve Serial number verifications | Neal | Vacuum | Pak | | 1 |
| SPEAR | Vacuum - In Alcove | 31. | NPCT Ion pump. Check for available cable | Neal | Vacuum | Pak | | .5 |
| SPEAR | Vacuum - In Alcove | 32. | Inspect RF straight ion pump support - for revision of SE model | Scott | | Stanfield, Trautwein, Scott | | |
| SPEAR | Vacuum - Out Alcove | 33. | Relocate 16G-IP-BL11 from IP14B to IP14A to eliminate IP14B from tripping off at 500 mA. | Neal | Vacuum | Pak | | .5 |
| SPEAR | Vacuum - Out Alcove | 34. | Relocate 10G-IP-BL12 from IP12A to IP11B | Neal | Vacuum | Pak | | .5 |
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Friday, April 03, 2009

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